

Your desk frame goes together in seven steps using the fixings and hex spanners supplied. Follow the steps in order and keep the screw pack to hand.

## Check the box

Lay everything out and check it against the parts list before you start.

## Protect the desktop

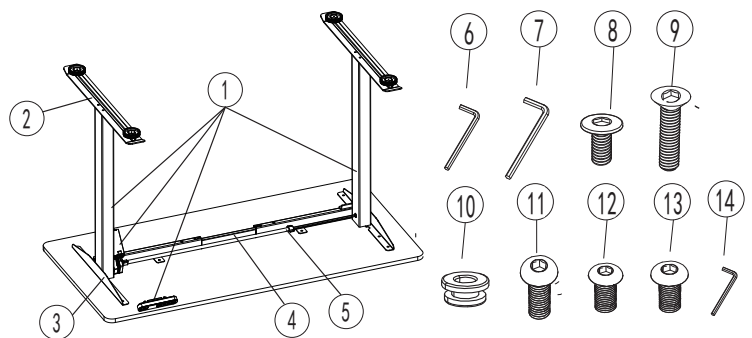
Work on a clean, soft surface – a blanket or the flattened carton is ideal.

## Leave room to move

Keep the desk clear of walls and leave enough cable slack for full lifting travel.

## Parts and tools

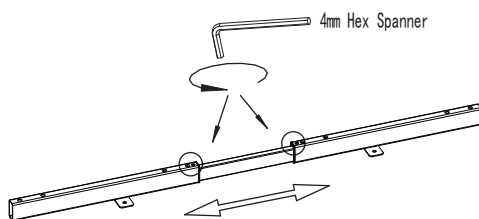
| No. | Part                  | Qty   |
|-----|-----------------------|-------|
| 1   | Lifting system (legs) | 1 set |
| 2   | Feet                  | 2     |
| 3   | Bracket               | 2     |
| 4   | Support beam          | 1     |
| 5   | Transmission rod      | 1     |
| 6   | 4mm hex spanner       | 1     |
| 7   | 5mm hex spanner       | 1     |
| 8   | M6 × 15 screw         | 4     |
| 9   | M8 × 50 screw         | 4     |
| 10  | Rubber cushion        | 10    |
| 11  | M6 × 16 screw         | 8     |
| 12  | M4 × 14 screw         | 2     |
| 13  | M6 × 14 screw         | 10    |
| 14  | 2.5mm hex spanner     | 1     |



Numbers on the drawing match the parts list.

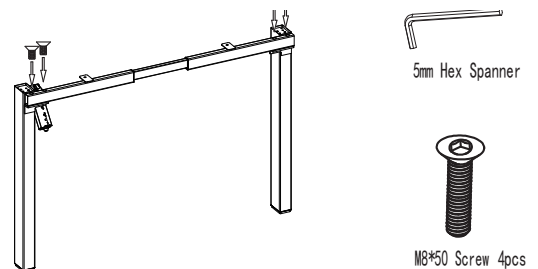
## Assembly steps

- Loosen the M6 × 10 screws on the support beam with the 4mm hex spanner, slide the beam to suit your desktop, then retighten.



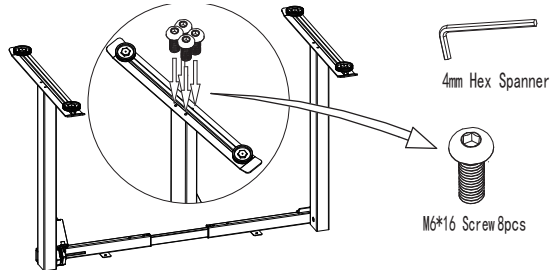
YOU'LL NEED 4mm hex spanner

- Attach the electric legs to the beam using 4 × M8 × 50 screws.



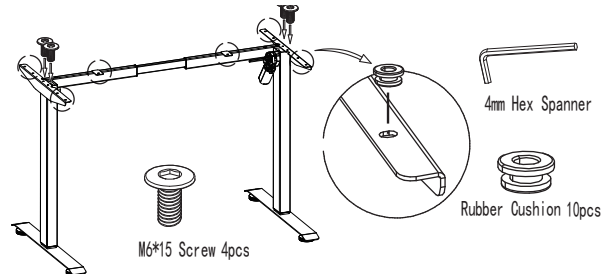
YOU'LL NEED 4 × M8 × 50 screws 5mm hex spanner

- 3** Attach the feet to the electric legs using 8 × M6 × 16 screws.



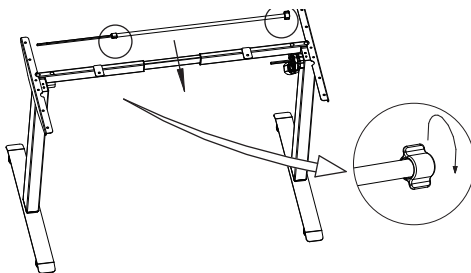
YOU'LL NEED 8 × M6 × 16 screws 4mm hex spanner

- 4** Fix the brackets to the electric legs using 4 × M6 × 15 screws, then fit the rubber cushions to the beam and brackets.



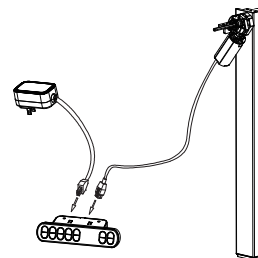
YOU'LL NEED 4 × M6 × 15 screws  
10 × rubber cushions 4mm hex spanner

- 5** Loosen the nuts at both ends of the transmission rod. Fit one end onto the hexagonal bar on the main leg, insert the rod's hexagonal bar into the auxiliary leg, then tighten both nuts.

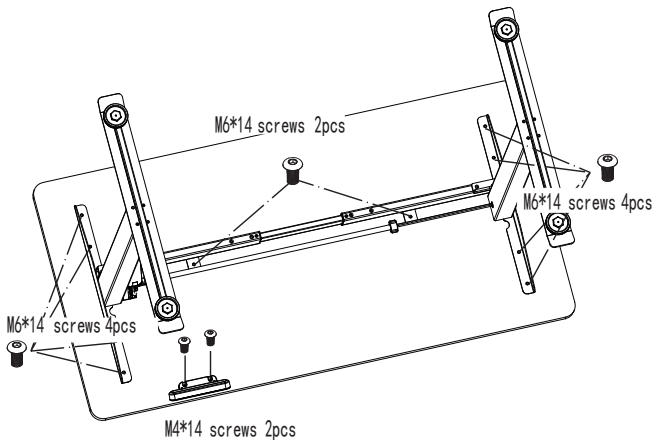


YOU'LL NEED Transmission rod

- 7** Plug the electric cable and the power cord into the handset.



- 6** Fix the frame to the underside of the desktop with 10 × M6 × 14 screws, then fix the handset with 2 × M4 × 14 screws.



YOU'LL NEED

10 × M6 × 14 screws

2 × M4 × 14 screws

## Power up and initialise

### 1. Turn the desk upright

With a second person, turn the finished desk onto its feet and move it into position.

### 2. Initialise before first use

Plug in, then follow **Initialisation** in the handset operating instructions. Hold the up button until the frame reaches its highest position, then keep holding for 5 seconds until it beeps.

### Need a hand?

Call us on **090 967 3261** or email **info@rackzone.ie** – we're Irish-owned and happy to help.