

Your corner desk frame goes together in ten steps using the fixings and hex spanners supplied. Follow the steps in order and keep the screw pack to hand.

Check the box

Lay everything out and check it against the parts list before you start.

Protect the desktop

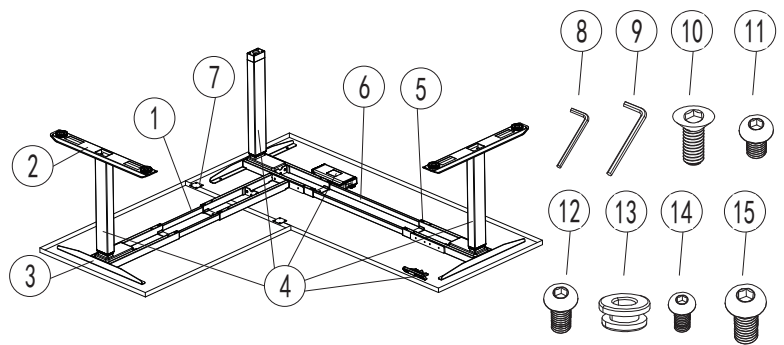
Work on a clean, soft surface – a blanket or the flattened carton is ideal.

Leave room to move

Keep the desk clear of walls and leave enough cable slack for full lifting travel.

Parts and tools

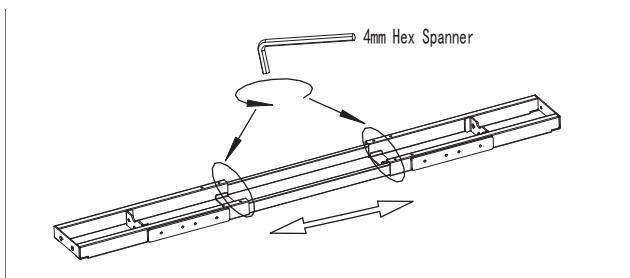
No.	Part	Qty
1	Beam 2	1
2	Feet	3
3	Bracket	3
4	Lifting system (legs)	1 set
5	M6 × 10 screw	8
6	Beam 1	1
7	Desktop connecting plate	2
8	2.5mm hex spanner	1
9	4mm hex spanner	1
10	M6 × 12 screw	18
11	M6 × 8 screw	2
12	M6 × 14 screw	16
13	Rubber cushion	10
14	M4 × 12 screw	4
15	M6 × 18 screw	10



Numbers on the drawing match the parts list.

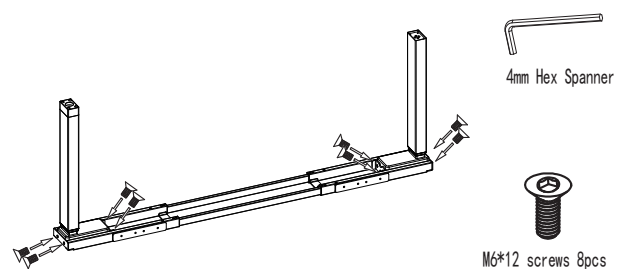
Assembly steps

- 1** Loosen the M6 × 10 screws on **beam 1** with the 4mm hex spanner so the beam can slide.



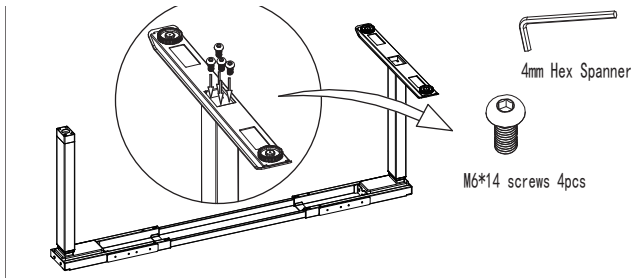
YOU'LL NEED 4mm hex spanner

- 2** Attach the electric legs to **beam 1** using 8 × M6 × 12 screws.



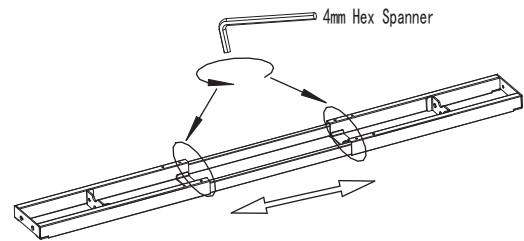
YOU'LL NEED 8 × M6 × 12 screws 4mm hex spanner

- 3** Attach the feet to the electric legs using 4 × M6 × 14 screws.



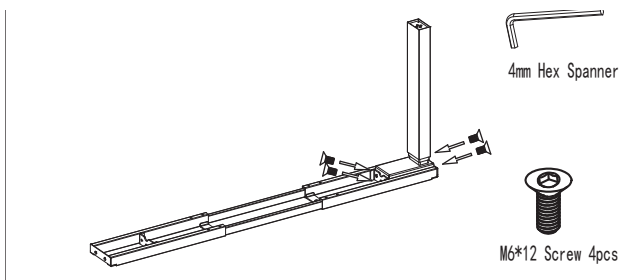
YOU'LL NEED 4 × M6 × 14 screws 4mm hex spanner

- 4** Loosen the M6 × 10 screws on **beam 2** with the 4mm hex spanner.



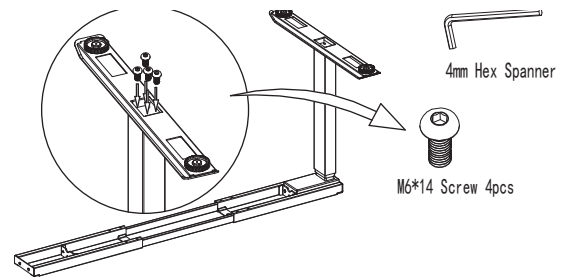
YOU'LL NEED 4mm hex spanner

- 5** Attach the third electric leg to **beam 2** using 4 × M6 × 12 screws.



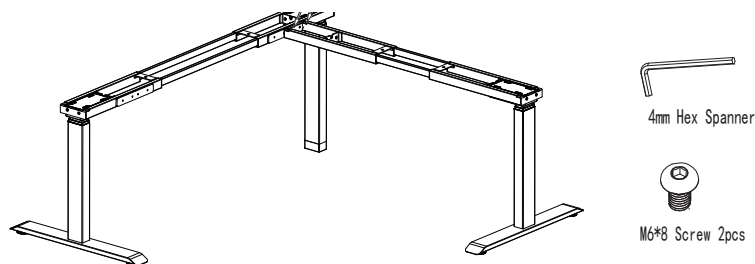
YOU'LL NEED 4 × M6 × 12 screws 4mm hex spanner

- 6** Attach the foot to that leg using 4 × M6 × 14 screws.



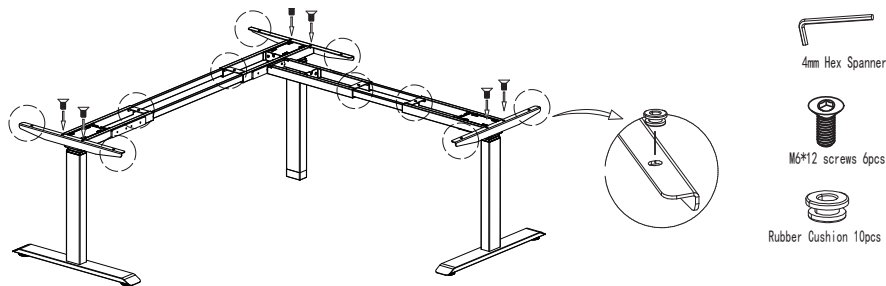
YOU'LL NEED 4 × M6 × 14 screws 4mm hex spanner

- 7** Join **beam 2** to **beam 1** using 2 × M6 × 8 screws.



YOU'LL NEED 2 × M6 × 8 screws 4mm hex spanner

- 8** Fix the brackets to the beams using 6 × M6 × 12 screws, then fit the rubber cushions to the beams and brackets.



YOU'LL NEED

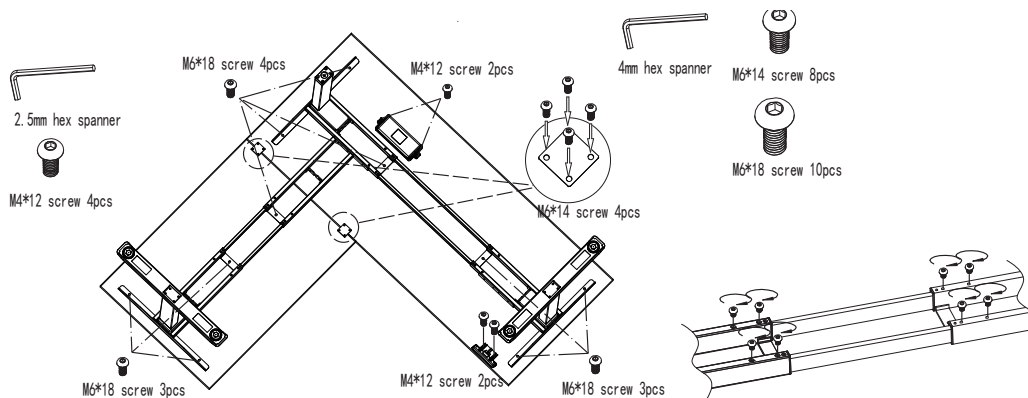
6 × M6 × 12 screws

10 × rubber cushions

4mm hex spanner

- 9** Screw the two connecting plates to the underside of the desktop (8 × M6 × 14). Set the frame on the desktop and fix it with 10 × M6 × 18 screws. Fix the control box and the handset under the desktop with 2 × M4 × 12 screws each.

Tip: adjust the beam length to suit your desktop, then lock it using the screws on the beam plus the M6 × 10 screws from the screw pack.



YOU'LL NEED

8 × M6 × 14 screws

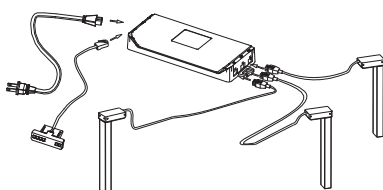
10 × M6 × 18 screws

4 × M4 × 12 screws

4mm hex spanner

2.5mm hex spanner

- 10** Plug the three leg cables, the handset cable and the power cord into the control box.



Power up and initialise

1. Turn the desk upright

With a second person, turn the finished desk onto its feet and move it into position.

2. Initialise before first use

Plug in, then follow **Initialisation** in the handset operating instructions. Hold the up button until the frame reaches its highest position, then keep holding for 5 seconds until it beeps.

Need a hand?

Call us on **090 967 3261** or email **info@rackzone.ie** – we're Irish-owned and happy to help.